



KERALA CO-OPERATIVE MILK MARKETING FEDERATION LTD

CATTLE FEED PLANT, MALAMPUZHA (PO), PALAKKAD - 678651

Tel: 0491-2816317, 2816316, 2816301 E mail: cfmprod@milma.com

Notice inviting tender for Annual contract for doing the Lathe and Press Works of the machinery parts at Cattle Feed Plant- Malampuzha

Quotation Notice No: CFPM/PROD/588/2025-26/2917

Dated: 24-11-2025

Kerala Co-Operative Milk Marketing Federation Limited (MILMA), Cattle Feed Plant, Malampuzha, Palakkad - 678651 invites your sealed competitive price quotations for **Annual contract for doing the Lathe and Press works of the machinery parts at Cattle Feed Plant-Malampuzha** as per the scope of works enlisted in the **Annexure** enclosed herewith. The bidding shall be subjected and binding to the following terms and conditions.

I. General Terms & Conditions:

- 1. PRICE BASIS:** All prices must be quoted as FOR site basis, including all taxes cum duties and freight, packing, forwarding, transit risk insurance, loading, unloading, miscellaneous incidental charges for the safe delivery of the items at our end and labour charges for the entire works. Nothing extra will be paid on this account for any reason.
- 2. PRICE VALIDITY:** The competitive price offered shall remain valid for 3 months for acceptance from the date of your offer. Once you have secured the contract for the amount you quoted, no price deviation/dynamic pricing is allowed until the works as per the contract is completed.
- 3. GUARANTEE PERIOD:** The contractor must guarantee for performance and the quality of the executed works for a minimum of 3 months period. The machined or reworked parts shall be suitably fitted with its mating parts if applicable. The contractor shall rectify defects if any noticed in works due to bad workmanship at free of cost during the guarantee period.
- 4. PAYMENT MODE:** 90% payment will be released within 10 days against satisfactory completion of entire works and submission of invoice in triplicate & original receipt. Balance 10% will be released after 3 months from the date of invoice. Statutory deductions, if any, as applicable will be deducted from the payable bill amount. Advance payment



will not be entertained. Our bankers are SBI, Palakkad, and Canara Bank, Malampuzha.

5. LIQUIDATED DAMAGES

CLAUSE: In case the work is not completed within the stipulated time period, liquidated damages @1% of total work order value per week will be charged for the items so delayed subject to a maximum of 5% of the total value. Later the contract work order may be cancelled with the discretion of KCMMF

II. Specific Terms & Conditions:

1. **Essential Documents:** The bidder shall furnish the following details/documents (as copy) for becoming eligible to technically qualify in the bid
 - a. Name of the Bidder / Enterprise entitled to supply
 - b. Company Registration certificate
 - c. Address proof of the Enterprise
 - d. Valid ID proof of the Bidder (such as Adhar)
 - e. PAN copy
 - f. GST registration certificate copy (if registered)
 - g. ESI Certificate if enrolled
 - h. Previously executed work orders/contract completion certificate (if any available as proof of work experience)
2. All the works shall be carried out as per the directions of our plant Engineer.
3. The Contractor shall arrange vehicles in his own means for taking all applicable items as specified in the Annexure for the stipulated work with proper documentation including gate pass. The Contractor shall arrange the tools and tackles required for the works with necessary documents in case if it is really required to enter inside the factory premises. Nothing will be arranged from our end.
4. CFP Malampuzha will be responsible for transporting the smaller machinery parts as specified in the Annexure in the company vehicle and returning them after the work is done.
5. This contract includes the Lathe works such as boring, key way cutting etc of different size/materials of the various machineries and the hydraulic press works such as dismantling /assembling of various machineries sub units of Cattle Feed Plant-Malampuzha. This contract is also covered the manufacturing of EN8 shaft of specified size provided in the Annexure. Technical compliance shall be as per the details provided in the Annexure.
6. The contractor shall arrange for all compliance to the ESI/PF rules in force. Cattle Feed Plant shall not be liable for any benefits/compensation to the workers engaged by the contractor, in the event of accidents/mishaps etc. during execution of work. The contractor shall provide suitable safety measures to their workmen at the work spot. The contractor or his workmen shall not interfere in any activity of the Plant and/or cause any damages to buildings/property. In the event of any damage to Milma Cattle Feed Plant's property, due to the Contractor, the Contractor alone shall be liable.

7. Statutory deductions related to Income tax, ESI, EPF and other applicable statutory deductions if any will be effected while settling bills.
8. The entire works shall be completed within 48 to 72 hours of reporting the complaint from KCMMF factory officials through verbal or email or letter communications from the day of handing over of materials from KCMMF factory.
9. The dimensions /specifications provided in the Annexure is only for the quotation reference. Slight variation shall be expected for quoting.
10. Any deviations in the price quote, validity period, guarantee period, payment mode from as stipulated above shall be clearly specified in the bid itself.
11. Rates shall be quoted only in Indian Rupees. Rates shall be fixed during the entire validity period and Price quotations with dynamic pricing and including any other conditional clauses will be summarily rejected.
12. **Right of Acceptance:** The undersigned reserves the right to accept the offer either in full or in part, or to reject it entirely, without assigning any reason.
13. **Bid Opening:** Only sealed quotations received by postal or in hand are valid and considered for evaluation. Open quotations submitted in hand or sent by email will be treated non-responsive and will be totally rejected. Hence the bidders are requested to send their valuable sealed quotations by postal well in advance before the date of opening. Sealed quotations shall reach our office on or before **3:00 PM of 05.12.2025** and the received quotations will be opened on the same day at **3.30 PM** in the presence of bidders if any available. Quotations received after **3:00 PM** will be rejected.
14. **Bidder Confirmation:** Technically qualified bids will only be considered for financial evaluation. Price bids will be assessed in accordance with the Least Cost Based Selection System. All the bids will be evaluated on the basis of the eligibility criteria through verification of all the essential documents submitted along with the terms & conditions complied by bidder. Though the L1 bidder will be the preferred bidder, simply quoting of lowest rate does not confer any right for selection of the bidder at the rate quoted. KCMMF reserves the right to confirm and finalize the bidder. Quoting of same rates (L1 only) by more than one bidder could be construed as an exceptional circumstance. In such cases, all the bidders who have quoted the same lowest rates shall be called for and one more chance will be given for on spot quoting if bidders are present or negotiated quote may be collected via mail with a closing time for rate finalization. If the negotiated quotes are still the same, KCMMF reserves the right to award the work order based on the level of experience of the bidder or may proceed with re-tender at its discretion.
15. **KCMMF reserves the right to award the contract either to multiple bidders based on the rates quoted for individual line items or to a single bidder based on overall cost considerations, even if they are not the lowest (L1) bidder for each individual item. This decision will be made in accordance with the forecasted scope of work outlined in the quotation notice.**
16. **Experience:** The bidder shall be in the Lathe works & Press works subcontract business for a minimum period of two years at the time of bidding.
17. Any legal disputes raised shall be under palakkad jurisdiction
18. **Details of Scope of Works:** Detailed scope of works with specifications and quantity are as mentioned in the Annexure enclosed herewith and also



available at our official website
<https://www.milma.com/tender/tendernotices>

19. Bid Submission Details:

The quotation must be submitted in a sealed cover clearly super scribed:
"Annual contract for doing Lathe and Press works of the machinery parts at Cattle Feed Plant-Malampuzha"– and addressed to:

**THE MANAGER
KCMMF LIMITED
MILMA CATTLE FEED PLANT
MALAMPUZHA
PALAKKAD – 678651**

20. Interested bidders may visit the site & communicate with our officials through the phone numbers mentioned above on all working days between 9 AM to 5 PM with prior intimation, before bid submission.




MANAGER



Copy to: AM (Finance), Office File

To be displayed/published at

1. All Notice Boards, CFPM
2. Panchayath Office, Malampuzha
3. ITI, Manthakkad
4. Village Office, Malampuzha
5. Milma website
6. Milma Dairy, Palakkad

Encl: Annexure (Detailed scope of Works with specifications & quantity)



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TECHNICAL BID SUBMISSION FORMAT

Sl. No.	Description	Details
1	Name & Address of the Bidder	
2	Phone Number (Mob)/ Land Line	
3	Aadhaar Card Number (linked with PAN): (Documents to be enclosed)	
4	GST Registration Number (Documents to be enclosed)	
5	PAN card Registration Number (Documents to be enclosed)	

Date:

Name of Bidder/Enterprise:

Seal:

Address:

Signature:

ANNEXURE
(Price Bid Submission Format)

Sl. no.	Description of work	Dimensions/Specifications	Qty.	Rate (Rs.)
1	DISMANTLING AND RE ASSEMBLING OF IMPORTED PELLET MILL ROLLER SHELL			
	The work include dismantling the damaged roller shell from the shaft without damaging the bearings, shaft ,Oil seal ,Circlip etc, and reassemble the same with new roller shell and Bearings. If bearings and other internal parts are found in damage condition while dismantling, all the damaged items are to be replace with new one(i.e. roller shell, bearing, spacer ring , Oil seal, Circlip and imported grease) required quantity of spares will provide from CFP Malampuzha. Note :-The contractor is required to arrange his own vehicle to transport the roller assembly from cattle feed plant Malampuzha and return it after completing the job assigned.	• Maximum length of roller shaft=330 mm, • Maximum length of roller shell= 260 mm • Outer dia of roller shell= 330 mm, • Inner dia of roller shell =210 mm	1 No.	
2	BORING AND KEY WAY MAKING OF SPROCKETS			
	The work include boring and key way making of different size of sprocket for using our cattle feed manufacturing machineries (i.e. .Elevators, chain conveyors, screw conveyors, portable conveyors) CFP Malampuzha will be responsible for transporting the sprockets and other machinery parts that need to be machined to the workshop in the company vehicle and returning them after the work is done.	• Number of teeth Range : 13 -50 Teeths • Outer diameter Range: 120- 400 mm. • Hub size Range: 80-160 mm, • Maximum thickness of the sprocket:70 mm	1NO	
	(a)	Range of Bore Dia:50- to 60 mm Key way: 125 mm L x 10 mm W x 6 mm depth		
	(b)	Range of Bore Dia:40 to 50 mm Key way: 100 mm L x 8 mm W x 6 mm depth		

	(c)	Range of Bore Dia:30 to 40mm Key way: 80 mm L x 8 mm W x 6 mm depth		
	(d)	Range of Bore Dia:20 to 30mm Key way: 50 mm L x 8 mm W x 6 mm depth		
	(e)	(5)Bore Dia:10 to 20mm, 40 mm Lx 6 mm W x 4 mm depth		
3	BORING AND KEY WAY MAKING OF CAST IRON COUPLING FLANGES FOR TYRE COUPLINGS,		1NO	
	The work include boring and key way making of different size of Coupling flanges of Tyre Coupling ,Bush Coupling for our cattle feed manufacturing machineries (i.e. .Elevators, chain conveyors, screw conveyors, portable conveyors) CFP Malampuzha will be responsible for transporting the sprockets and other machinery parts that need to be machined to the workshop in the company vehicle and returning them after the work is done.			
	(a)	Range of Bore Dia:50- to 60 mm Key way: 125 mm L x 10 mmW x 6 mm depth		
	(b)	Range of Bore Dia:40 to 50 mm Key way: 100 mm L x 8 mm W x 6 mm depth		
	(c)	Range of Bore Dia:30 to 40mm Key way 80 mm L x 8 mm W x 6 mm depth		

	(d)	Range of Bore Dia:20 to 30mm Key way :50 mm L x 8 mm W x 6 mm depth		
	(e)	Range of Bore Dia:10 to 20mm Key way : 40 mm x 6 mm W x 4 mm depth		
4	BORING AND KEY WAY MAKING OF CAST IRON COUPLING FLANGES, FOR CHAIN COUPLING		1NO	
	The work include boring and key way making of different size of Coupling flanges of Tyre Coupling ,Bush Coupling for our cattle feed manufacturing machineries (i.e. .Elevators, chain conveyors, screw conveyors, portable conveyors) CFP Malampuzha will be responsible for transporting the sprockets and other machinery parts that need to be machined to the workshop in the company vehicle and returning them after the work is done			
	a)	Range of Bore Dia:50- to 60 mm Key way: 125 mm L x 10 mmW x 6 mm depth		
	b)	Range of Bore Dia:40 to 50 mm Key way: 100 mm L x 8 mm W x 6 mm depth		
	c)	Range of Bore Dia:30 to 40mm Key way: 80 mm L x 8 mm W x 6 mm depth		
	d)	Range of Bore Dia:20 to 30mm Key way: 50 mm L x 8 mm W x 6 mm depth		

	e)	Range of Bore Dia:10 to 20mm, Keyway : 40 mm x 6 mm W x 4 mm depth		
5	BORING AND KEY WAY MAKING OF CAST IRON PULLEY FOR V -BELT PULLIES .		1NO	
	The work include boring and key way making of different size of CI pulleys for our cattle feed manufacturing machineries (pulleys for molasses unloading pump ,feeding pump, conditioner and molasses mixer) Note: CFP Malampuzha will be responsible for transporting the pulleys and other machinery parts that need to be machined to the workshop in the company vehicle and returning them after the work is done.	• Outer diameter Range: 120- 460 mm. • Hub size Range: 60- 130 mm • Pulley Thickness: 50- 120 mm.		
	a)	Range of Bore Dia:50- to 60 mm Key way: 125 mm L x 10 mmW x 6 mm depth		
	b)	Range of Bore Dia:40 to 50 mm Key way: 100 mm L x 8 mm W x 6 mm depth		
	c)	Range of Bore Dia:30 to 40mm Key way: 80 mm L x 8 mm W x 6 mm depth		
	d)	Range of Bore Dia:20 to 30mm Keyway: 50 mm L x 8 mm W x 6 mm depth		
	e)	Range of Bore Dia:10 to 20mm Keyway: 40 mm Lx 6 mm W x 4 mm depth		

6	DISMANTLING AND REASSEMBLING OF ELEVATOR DRUM SHAFT		1 NO	
	The work include dismantling the damaged shaft from the elevator top or bottom drum and re assemble with new shaft, or after rectifying the defects of damaged shaft . Dimension of the drum and shaft is different in different elevators. at cattle feed plant Malampuzha Note :-The contractor is required to arrange his own vehicle to transport the elevator Drum from cattle feed plant Malampuzha and return it after completing the job assigned.	• Shaft length:750 mm • Shaft diameter -drum fixing area :60 mm • Shaft diameter-bearing fixing area : 60 mm		
7	BORING AND KEY WAY MAKING OF EN8 DRAG CHAIN SPROCKET		1 NO	
	The work include boring and key way making of different size of EN8 Sprockets for our cattle feed manufacturing machineries. Note: CFP Malampuzha will be responsible for transporting the pulleys and other machinery parts that need to be machined to the workshop in the company vehicle and returning them after the work is done.	• Outer diameter Range: 280 - 350 mm. • Hub size Range: 120-180 mm, • Sprocket Thickness:80-120 mm.		
	a)8 Teeth 100 MM and 125 MM pitch Drag chain sprocket	Range of Bore Dia:50 to 80mm Keyway: 100 mm Lx 16 mm Wx 6 mm depth		
8	DISMANTLING AND REASSEMBLING OF DRAG CHAIN SPROCKET:		1 No.	
	Dismantling the damaged sprocket from the main shaft and re assemble with new sprocket. Note: Rectification works for the damaged shaft if any required at the time of reworking shall be done with prior approval from CFP Malampuzha authorized personnel and this can be separately invoiced . Note: CFP Malampuzha will be responsible for transporting the drag chain sprockets that need to be in the company vehicle and returning them after the work is done.	• Outer diameter range: 280 - 350 mm. • Hub size Range: 120-180 mm, • Thickness: 80-120 mm. • Shaft length: maximum 750 mm		
9	SUPPLY OF HAMMER MILL BEATER FIXING ROD BY USING EN8 ROD		1 Set	

Manufacturing and Supply required quantity of H/Mill beaters fixing rod by using EN8 Material Note The Contractor must deliver the ordered goods to the factory at his own risk	Shaft Length: 900 mm Shaft Diameter: 12 mm	1 Nos	
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Name and Address of the Bidder with Seal & Signature