

**KERALA COOPERATIVE MILK MARKETING FEDERATION LIMITED**  
**"MILMA BHAVAN", PATTOM P.O., TRIVANDRUM-4.**

**TENDER SCHEDULE**

NO.KCMMF:PUR:T:DC:2010-2011

REF.LDP:FLM

**L.D.P.E. FILM (CO-EXTRUDED) – Ordinary Grade**

**1. Quantity required : 800 MTS (Approximately)**

**2. Specification for Polyethylene film for milk packing:**

Co-extruded three layers LLDPE blended, Polyethylene opaque film, suitable for packing milk, printed as per Milma approved design on rotogravure printing machine using indelible inks, should be with the following specifications:

1 Characteristics		½ Litre	1 Litre/Curd film
		1.1	Composition – LDPE (%)
	-LLDPE (Octane Base) (%)	50	50
1.2	Pigmentation (Middle Layer) (%)	2	2
1.3	Core Diameter (mm)	70 $\pm$ 10	70 $\pm$ 10
1.4	Film Thickness (micron)	50	60
1.5	Film Width (mm)	325 $\pm$ 2	325 $\pm$ 2
1.6	Pouch Length (mm)	150 $\pm$ 2	225 $\pm$ 2

If required, a representative of the consignee shall visit the Plant for inspection of the film being manufactured. The supply agreement shall include the following specifications:-

- Master batch – using ‘PLASTIC BLAND’ brand around 2
- The printing ink shall be of ‘COATES’ make
- The solvent used shall be of ‘NOCIL’ or ‘INDIAN OIL’ make
- Both LDPE granules & Octane base used shall be of RIL make.

**2. FINISH :** The film shall be uniform in texture and finish. The film shall be free from pinholes, streaks, and particles of foreign matter, Organic or inorganic foreign matter, gauge variation bands and un-dispersed raw material. There shall be no other visible defect, such as, holes, tears or blisters. The film shall show no impression of handling on the surface of the film. The film shall have even and wrinkle-free surface.

**3. FILM FORM:** The film shall be supplied in rolls weighing not more than 19 Kg including the weight of the core on which it is wound.

**4. WINDING OF FILM:** The film shall be wound on the core uniformly and with proper tension giving a perfect and trimmed edge. There shall be no telescoping of film layers. The core shall be made from properly compressed paper tube or plastics with smooth surface.

**5. PRINTING:** Printing shall be neat and clean without any defects and ink for printing shall conform to IS 5931 : 1970 and shall be permissible under PFA Rules.

**6. ODOUR:** The film shall be free from any extraneous odour or smell. All batches of film shall be tested for presence of any odour before acceptance by the Plant.

**7. CERTIFICATE:** The granules used for making the film should be virgin, food grade and non-toxic. A letter shall have to be furnished by the manufacturer with each consignment, certifying that the granules used for the manufacture of the co-extruded film are virgin, food grade, non toxic and 50% LLDPE Octane base.

#### **8. STORAGE CONDITIONS:**

- 8.1 Cool (normal room temperature)
- 8.2 Dry (< 60% R.H)
- 8.3 Practice F.I.F.O (first in first out) system
- 8.4 Keep wrapped until ready for use
- 8.5 Storage on pallet away from sunlight, water, dust and insect.

#### **9. TESTS:**

**9.1 LEAK TEST: (IS 11805: 1989)** The filled pouches after filling with milk at about 8 Deg. Cel. and sealing shall not show any leakage when subjected to a uniformly distributed load of 25 N (2.5 kgf) for 500 ml pouch and 50 N (5 kgf) for 1 litre pouch: pouches kept in flat position for 10 minutes with the side seal on top.

**9.2 DROP TEST: (IS 11805: 1989)** Sixteen samples of filled pouches shall be taken at random from the filling line. The temperature of the filled pouches shall be maintained within  $\pm 2$  Deg.Cel. of the filling temperature of the milk.

Sample pouches drawn from the machine as above shall be dropped from a height of 1.2 metre on a flat. Smooth surface. Each pouch shall be dropped four times in the following sequences:

- a) On flat side      b) On opposite side      c) On flat longer edge and
- d) On opposite longer edge

The samples shall be deemed to have passed if not more than 4 pouches burst.

**9.3 PRINTING INK TEST (IS :11805 :1989)** Immerse a printed piece of film in milk and leave it for 12 hours in it at a temperature of about 8 Deg.Cel. After removing the film from the milk wipe it with a cloth to dry it. Rub the printed surface with tissue paper gently by hand. The ink removed from the print shall not be to the extent so as to reduce the printed matter not readable after the test.

**10. Colour coding:** The following are the Pantone Shades/colours suggested to be used for colour coding of milk film for different milk variant under mnemonic pack design:

Sub Brand	Colour	Pantone Shade	Coates of India Ink Nos.
Mnemonic	Pheroza Blue	Process Blue C	EL-3514
Printed Matter	Black		EL-3327
FCM	Orange	1655C	EL-4116
Standardised Milk	Green	355C	EL-8218
Toned Milk	Blue	2995C	EL-8216
Jersey Milk	Peach	500C	NA
DTM	Yellow	124C	EL-3329
Skim Milk	Purple	PurpleC/513C	NA
Special Standardised Milk	Buff.Colour	714C	LIS12825
Rich Plus (Hi Fat Toned Milk)	Aqua Blue	320C	LIS12824 (Rich Plus Milma)
Homogenised Logo (in case of Homogenised Milk)	Red	1795C	
Buffalo Milk	Deep Brown	1817C	504C (Ink Co Wax, Dharwad M.U)

As can be noted from the above, at minimum, there would be **three colour and the rate quoted should be for minimum for three colour printing. The bidders are also required to indicated their price for:**

- Increase/Decrease in price on per colour basis.
- Cost of Cylinder making charges which shall be leviable in case of design change.

11. Samples : The tender should be accompanied by one roll of 18 Kg. film for testing. Tenders without samples will be summarily rejected. The Federation is not liable to pay any cost for samples.
12. E.M.D : The tender forms duly filled up should be accompanied by an Earnest Money Deposit of Rs.2,00,000/-(Rupees Two lakhs only).
13. Price : Price quoted should be for F.O.R Trivandrum, Quilon, Pathanamthitta, Alleppey, Ernakulam, Trichur, Palghat, Kottayam, Kannur, Kasaragode and Kozhikode **inclusive of all Statutory levies.** The rate should be quoted based on RIL LDPE granule Price (LDPE Granules -1005FY20, Milk Grade) as on 01/01/2010,Ex-Kochi, failing which, the bid may be treated as non-responsive.
14. Validity : The offer should be valid for a period of three months from the date of opening of tender. On acceptance of

the offer, it should be firm for the entire supply, which will be distributed throughout the period from

15. Payment : Payment will be made by the respective consignees on receipt of the articles in good condition and according to the specifications. 'C' form will be provided by the Consignees wherever necessary.
16. Rejection/Penalty : If the consignment supplied by prospective supplier is found to be of sub-standard quality or if it contained any Organic or inorganic foreign matter, or if it did not conform to "Finish" indicated above, the consignment is liable to be rejected or levy suitable penalty as deemed fit by the consignee.
17. Description : KCMMF:PUR:LDP-FILM
18. Last date of receipt of Tender : 14.01.2010 at 12 Noon
19. Date and time of Opening of the Tender : 14.01.2010 at 02.30 P.M.

**MANAGING DIRECTOR**

**Trivandrum,  
Date:08.12.2009**

**KERALA COOPERATIVE MILK MARKETING FEDERATION LIMITED**  
**"MILMA BHAVAN", PATTOM P.O., TRIVANDRUM-4.**

**TENDER SCHEDULE**

NO.KCMMF:PUR:T:DC:2010-2011

REF.LDP:FLM

**L.D.P.E. FILM (CO-EXTRUDED) – Special Grade**

**1. Quantity required : 1550 MTS (Approximately)**

**2. Specification for Polyethylene film for milk packing:**

Co-extruded three layers LLDPE blended, Polyethylene opaque film, suitable for packing milk, printed as per Milma approved design on Flexographic printing machine using Ethanol based ink of 100% food grade, should be with the following specifications: The film thickness should be 46 microns (uniform throughout the entire roll) and the film width should be 325 mm.

**3. FINISH :** The film shall be uniform in texture and finish. The film shall be free from pinholes, streaks, and particles of foreign matter, Organic or inorganic foreign matter, gauge variation bands and un-dispersed raw material. There shall be no other visible defect, such as, holes, tears or blisters. The film shall show no impression of handling on the surface of the film. The film shall have even and wrinkle-free surface.

**4. FILM FORM & Winding :** The film shall be supplied in rolls weighing not more than 19 Kg including the weight of the core on which it is wound. The film shall be wound on the core uniformly and with proper tension giving a perfect and trimmed edge. There shall be no telescoping of film layers. The core shall be made from properly compressed paper tube or plastics with smooth surface.

**5. PRINTING:** Printing shall be neat and clean without any defects and ink for printing shall conform to IS 5931 : 1970 and shall be permissible under PFA Rules.

**6. ODOUR:** The film shall be free from any extraneous odour or smell. All batches of film shall be tested for presence of any odour before acceptance by the Plant.

**7. CERTIFICATE:** The granules used for making the film should be virgin, food grade and non-toxic. A letter shall have to be furnished by the manufacturer with each consignment, certifying that the granules used for the manufacture of the co-extruded film are virgin, food grade, non toxic.

**8. STORAGE CONDITIONS:**

- 8.6 Cool (normal room temperature)
- 8.7 Dry (< 60% R.H)
- 8.8 Practice F.I.F.O (first in first out) system
- 8.9 Keep wrapped until ready for use
- 8.10 Storage on pallet away from sunlight, water, dust and insect.

## 9. TESTS:

**9.1 LEAK TEST: (IS 11805: 1989)** The filled pouches after filling with milk at about 8 Deg. Cel. and sealing shall not show any leakage when subjected to a uniformly distributed load of 25 N (2.5 kgf) for 500 ml pouch and 50 N (5 kgf) for 1 litre pouch: pouches kept in flat position for 10 minutes with the side seal on top.

**9.2 DROP TEST: (IS 11805: 1989)** Sixteen samples of filled pouches shall be taken at random from the filling line. The temperature of the filled pouches shall be maintained within  $\pm 2$  Deg.Cel. of the filling temperature of the milk.

Sample pouches drawn from the machine as above shall be dropped from a height of 1.2 metre on a flat. Smooth surface. Each pouch shall be dropped four times in the following sequences:

- a) On flat side      b) On opposite side      c) On flat longer edge and  
d) On opposite longer edge

The samples shall be deemed to have passed if not more than 4 pouches burst.

**9.3 PRINTING INK TEST (IS :11805 :1989)** Immerse a printed piece of film in milk and leave it for 12 hours in it at a temperature of about 8 Deg.Cel. After removing the film from the milk wipe it with a cloth to dry it. Rub the printed surface with tissue paper gently by hand. The ink removed from the print shall not be to the extent so as to reduce the printed matter not readable after the test.

**10. Colours:-** There would be **three colour and the rate quoted should be for minimum for three colour printing. The bidders are also required to indicated their price for:**

- Increase/Decrease in price on per colour basis.
- Cost of Cylinder making charges which shall be leviable in case of design change.

11. Samples : The tender should be accompanied by one roll of 18 Kg. film for testing. Tenders without samples will be summarily rejected. The Federation is not liable to pay any cost for samples.
12. E.M.D : The tender forms duly filled up should be accompanied by an Earnest Money Deposit of Rs.2,00,000/-(Rupees Two lakhs only).
13. Price : Price quoted should be for F.O.R Trivandrum, Quilon, Pathanamthitta, Alleppey, Ernakulam, Trichur, Palghat, Kottayam, Kannur, Kasaragode and Kozhikode **inclusive of all Statutory levies.** The rate should be quoted based on RIL LDPE granule Price (LDPE Granules -1005FY20, Milk Grade) as on 01/01/2010,Ex-Kochi,failing which, the bid may be treated as non-responsive.

14. Validity : The offer should be valid for a period of three months from the date of opening of tender. On acceptance of the offer, it should be firm for the entire supply which will be distributed throughout the period from 01/04/2010 to 31/03/2011.
15. Payment : Payment will be made by the respective consignees on receipt of the articles in good condition and according to the specifications. 'C' form will be provided by the Consignees wherever necessary.
16. Rejection/Penalty : If the consignment supplied by prospective supplier is found to be of sub-standard quality or if it contained any Organic or inorganic foreign matter, or if it did not conform to "Finish" indicated above, the consignment is liable to be rejected or levy suitable penalty as deemed fit by the consignee.
17. Description : KCMMF:PUR:LDP-FILM
18. Last date of receipt of Tender : 14.01.2010 at 12 Noon
19. Date and time of Opening of the Tender : 14.01.2010 at 02.30 P.M.

**MANAGING DIRECTOR**

Trivandrum,  
Date:08.12.2009

**KERALA COOPERATIVE MILK MARKETING FEDERATION LIMITED**  
**"MILMA BHAVAN," PATTOM P.O., TRIVANDRUM-4**

**TENDER SCHEDULE**

No.KCMMF:PUR:T:DC:2010-2011

REF:SHT-TRY

**SACHET TRAYS (ISI)**

1. Quantity required : **17000 Nos (Approximately)**
2. **Specifications – HDPE Crates for Milk Pouch (IS: 11584 : 1986)**  
 The crates shall consist of rectangular HDPE container with base sidewalls and a central partition. The inside and outside surface of the crate shall be of a smooth finish and free from sharp edges and shall be so shaped that water as far as possible is freely shed. The colour shall be in approved range and should not fade when kept in bright sun light for 48 hours.
3. **MATERIAL** The crates shall be made from 100 % HDPE virgin and un-pigmented high-density polyethylene, designation HDPE 54 M.A. with density above 0.9524. Conforming to IS: 7328 – 1974. The crates shall be manufactured by the injection moulding process with multi-feeding hot runner system so that the flow of material is easy and uniform during moulding.
4. **SHAPE AND DIMENSION:** The shape of crates shall be as per IS: 11584 – 1986. The dimensions of crates are given below:  
**Capacity: 24 POUCHES OF HALF LITRE OR 12 POUCHES OF ONE LITRE.**
5. **Dimension of crates (internal) :** Length-427 mm, Width-335 mm and Height-162 mm, **Height of the partition:-**126 mm., **Two holes at width sides** (one each) for handling of crates. These holes shall be in the center and at the height of 116 mm from bottom. Dimension of holes are 95 mm (length) X 19 mm (width), **Four holes on length sides** (two on each length) of size 40 mm (length) x 10 mm (width)
6. The crate shall have one central partition as per IS:11584 - 1986, two square holes of 10x10mm shall be provided at the bottom of the partition and located at the opposite sides.
7. The crates shall be inter-changeable, inter-stackable and shall be stable at 8-stack height when loaded to capacity with filled pouches.
8. **MASS:** The minimum mass of the finished crate shall be not less than 1500 gms.
9. **APPEARANCE AND SURFACE FINISH** The inside and outside surface of the crate shall be of a suitable finish and free from sharp edges and shall be so shaped that water as far as possible is freely shed.
10. **RESISTANCE TO STRESS:** A crate, when tested in accordance with method described in IS:11584 – 1986 (by submerging a crate in 1% solution of suitable surface active agent, at 80 ((+) 1 Deg.Cel for six hours) shall show no surface cracking.

- 11. RESISTANCE TO APPLIED LOAD:** The compression in the height of a crate, when tested in accordance with the method described in IS: 11584 – 1986, shall not exceed one percent of its original height. Twenty-four hours after removal of the test loads the compression shall have recovered by at least 50 percent.
- 12. STRENGTH:**
- Resistance to drop when a fully filled crate is tested in accordance with the method described in IS: 11584 – 1986, no crack of the crates shall occur.
  - Resistance to low temperature – when a fully filled crate is tested in accordance with the method described in IS: 11584 – 1986, no damage other than superficial abrasion shall occur.
- 13. DIMENSIONAL STABILITY:** After testing in accordance with the method in IS: 11584 – 1984, the crate shall comply with the prescribed dimension. Subject to variation of 1.5% of the original dimension, however inter-stackability shall not be affected in any case.
- 14. Samples:** Samples should be furnished along with the Tender. Tenders without samples will be summarily rejected. The Federation is not liable to pay any cost for samples.
- 15. The milma emblem, name of the Federation (“KCMMF”), the date of manufacture of the trays & “Not for sale” wordings should be embossed/screen printed on the trays.**
- 16. Price:** Price quoted should be for F O R Trivandrum, Quilon, Pathanamthitta, Alleppey, Ernakulam, Palghat, Cannanore, Trichur, Kottayam ,Kozhikode and Kasargode Dairies and inclusive of all Statutory levies.
- 17. Validity:** The offer should be valid for a period of three months from the date of opening of Tender. On acceptance of the offer, it should be firm for the entire supply which will be distributed throughout the period from 1<sup>st</sup> April 2010 to 31<sup>st</sup> March 2011.
- 18. Payment:** Payment will be made by the respective Consignee on receipt of the articles in good condition and according to the specifications. 'C' form will be provided by the Consignees wherever necessary.
- 19. Superscription:** KCMMF: PUR: SHT-TRY (ISI)
- 20. Last date of receipt of Tender:** 14.01.2010 at 12 Noon.
- 21. Date and time of opening of Tender:** 14.01.2010 at 2.30 P.M
- 22. E.M.D:** The tender forms duly filled up should be accompanied by an E.M.D of Rs.20,000/- (Rupees Twenty thousand only) drawn in favour of Managing Director, KCMMF Ltd., payable at Trivandrum

MANAGING DIRECTOR

Trivandrum,  
08.12.2009

**KERALA COOPERATIVE MILK MARKETING FEDERATION LIMITED**  
**"MILMA BHAVAN," PATTOM P.O., TRIVANDRUM-4**

**TENDER SCHEDULE**

No.KCMMF:PUR:T:DC:2010-2011

REF:SHT-TRY

**SACHET TRAYS (NDDB Model)**

1. Quantity required : **76000 Nos (Approximately)**
2. **Specifications – HDPE Crates for Milk Pouches.**  
The crates shall consist of rectangular HDPE container with base sidewalls and a central partition. The inside and outside surface of the crate shall be of a smooth finish and free from sharp edges and shall be so shaped that water as far as possible is freely shed. The colour shall be in approved range and should not fade when kept in bright sun light for 48 hours.
3. **MATERIAL** The crates shall be made from 100 % HDPE virgin and un-pigmented high-density polyethylene, designation HDPE 54 M.A. with density above 0.9524. The crates shall be manufactured by the injection moulding process with multi-feeding hot runner system so that the flow of material is easy and uniform during moulding.
4. **SHAPE** :The shape of crates shall be rectangular.
5. **Capacity: 20 POUCHES OF HALF LITRE OR 10 POUCHES OF ONE LITRE.**
6. **Dimension of crates (internal)** :Length-525 mm, Width-225 mm and Height 162 mm.
7. The crates shall be inter-changeable, inter-stackable and shall be stable at 8-stack height when loaded to capacity with filled pouches.
8. **MASS:** The minimum mass of the finished crate shall be not less than 1200 gms.
9. **APPEARANCE AND SURFACE FINISH** The inside and outside surface of the crate shall be of a suitable finish and free from sharp edges and shall be so shaped that water as far as possible is freely shed.
10. **RESISTANCE TO STRESS:** A crate, when tested in accordance with method described in IS:11584 – 1986 (by submerging a crate in 1% solution of suitable surface active agent, at 80 ((+) 1 Deg.Cel for six hours) shall show no surface cracking.
11. **RESISTANCE TO APPLIED LOAD:** The compression in the height of a crate, when tested in accordance with the method described in IS: 11584 – 1986, shall not exceed one percent of its original height. Twenty-four hours after removal of the test loads the compression shall have recovered by at least 50 percent.

**12. STRENGTH:**

- a. Resistance to drop when a fully filled crate is tested in accordance with the method described in IS: 11584 – 1986, no crack of the crates shall occur.
- b. Resistance to low temperature – when a fully filled crate is tested in accordance with the method described in IS: 11584 – 1986, no damage other than superficial abrasion shall occur.

**13. DIMENSIONAL STABILITY:** After testing in accordance with the method in IS: 11584 – 1984, the crate shall comply with the prescribed dimension. Subject to variation of 1.5% of the original dimension, however inter-stackability shall not be affected in any case.

**14. Samples:** Samples should be furnished along with the Tender. Tenders without samples will be summarily rejected. The Federation is not liable to pay any cost for samples.

**15. The milma emblem, name of the Federation (“KCMMF”), the date of manufacture of the trays & “Not for sale” wordings should be embossed/screen printed on the trays.**

**16. Price:** Price quoted should be for F O R Trivandrum, Quilon, Pathanamthitta, Alleppey, Ernakulam, Palghat, Cannanore, Trichur, Kottayam ,Kozhikode and Kasargode Dairies and inclusive of all Statutory levies.

**17. Validity:** The offer should be valid for a period of three months from the date of opening of Tender. On acceptance of the offer, it should be firm for the entire supply which will be distributed throughout the period from 1<sup>st</sup> April 2010 to 31<sup>st</sup> March 2011.

**18. Payment:** Payment will be made by the respective Consignee on receipt of the articles in good condition and according to the specifications. 'C' form will be provided by the Consignees wherever necessary.

**19. Superscription:** KCMMF: PUR: SHT-TRY (NDDDB Model)

**20. Last date of receipt of Tender:** 14.01.2010 at 12 Noon.

**21. Date and time of opening of Tender:** 14.01.2010 at 2.30 P.M

**22. E.M.D:** The tender forms duly filled up should be accompanied by an E.M.D of Rs.50,000/- (Rupees Fifty thousand only) drawn in favour of Managing Director, KCMMF Ltd., payable at Trivandrum

MANAGING DIRECTOR

Trivandrum,  
08.12.2009

**KERALA COOPERATIVE MILK MARKETING FEDERATION LIMITED**  
**"MILMA BHAVAN", PATTOM P.O., TRIVANDRUM-4.**

**TENDER SCHEDULE**

NO.KCMMF:PUR:T:DC:2010-2011

REF:G-BTLS

**WIDE MOUTH GLASS BOTTLES FOR PACKING GHEE (500 ml. & 200 ml CAPACITY)**

1. Quantity required : 500 ml - 28 Lakhs (Approximately)  
200 ml - 26 Lakhs ( , , )
2. Specification : Wide mouth colourless glass bottles 53 mm neck size. The neck should be of screw type (Horlicks bottle type) The emblem of the Federation should be embossed at the bottom of the bottle.
3. Sample : Sample should be furnished along with the tender. The tenders without sample will be summarily rejected. The Federation is not liable to pay any cost for samples.
4. Price : The price quoted should be inclusive of all Statutory Levies and F.O.R Trivandrum,Quilon,Alleppey,Pathanamthitta,Ernakulam,Trichur,Palghat,Kottayam, Cannanore, Kasaragode and Kozhikode Dairies.
5. Validity : The offer should be valid for a period of three months from the date of opening of Tender. On acceptance of the offer, it should be firm for the entire supply which will be distributed through out the period from 01/04/2010 to 31/03/2011.
6. Payment : Payment will be made by the respective Consignees, on satisfactory receipt of the articles in good condition and according to the specifications. 'C' form will be provided by the Consignees wherever necessary.
7. Superscription : KCMMF:PUR:G-BTLS
8. Last date of receipt of Tender : 14.01.2010 at 12 Noon.
9. Date and time of opening of the Tender : 14.01.2010 at 2.30 P.M.
10. E.M.D : The tender forms duly filled up should be accompanied by and E.M.D of Rs.1,00,000/- (Rupees One Lakh only)

MANAGING DIRECTOR

Trivandrum,  
Date:08.12.2009

**KERALA COOPERATIVE MILK MARKETING FEDERATION LIMITED**  
**"MILMA BHAVAN", PATTOM P.O., TRIVANDRUM-4.**

**TENDER SCHEDULE**

NO.KCMMF:PUR:T:DC:2010-2011

REF:JU-BTLS

**JUICE BOTTLES (200 ML)**

1. Quantity required : **10 Lakhs**
2. Specification : 200 ml Juice Bottles, crown cork type, should withstand 120<sup>0</sup> C for 1-2 hours in a sterilizer.
3. Sample : Sample should be furnished alongwith the tender. The tenders without sample will be summarily rejected. The Federation is not liable to pay any cost for samples.
4. Price : The price quoted should be inclusive of all Statutory Levies and F.O.R Trivandrum, Quilon, Alleppey, Ernakulam, Trichur, Palghat, Kottayam, Cannanore and Kozhikode Dairies.
5. Validity : The offer should be valid for a period of three months from the date of opening of Tender. On acceptance of the offer, it should be firm for the entire sply period which will be distributed through out the period from 01/04/2010 to 31/03/2011.
6. Payment : Payment will be made by the respective Consignees, on satisfactory receipt of the articles in good condition and according to the specifications. 'C' form will be provided by the Consignees wherever necessary.
7. Superscription : KCMMF:PUR:JU-BTL
8. Last date of receipt of Tender : 14.01.2010 at 12 Noon.
9. Date and time of opening of the Tender : 14.01.2010 at 2.30 PM.
10. E.M.D : The tender forms duly filled up should be accompanied by and E.M.D of Rs.20,000/-(Rupees Twenty thousand only)

MANAGING DIRECTOR

Trivandrum,  
Date:08.12.2009.

**KERALA COOPERATIVE MILK MARKETING FEDERATION LIMITED**  
**"MILMA BHAVAN, PATTOM P.O., TRIVANDRUM-4**

**TENDER SCHEDULE**

NO.KCMMF:PUR:T:DC:2010-2011

REF:PET JAR

**WIDE MOUTH PET JARS (500 ml, 200 ml, 100 ml, 1 ltr & 2 ltr)**

1. Quantity required : 500 ml - 20.90 Lakhs  
 200 ml – 21.30 Lakhs  
 100 ml – 7.10 Lakhs  
 1 ltr – 1.93 Lakhs  
 2 ltr - 10000 Nos.  
 200 ml (Samrudhi Brand) – 1.45 Lakhs

2. Specification :

**500-ml:-** Wide mouth Jar of 56 mm neck dia made of Pet (Food Grade) weighing not less than 26gm  $\pm$  1 gm with 5gm  $\pm$  0.5 gm PP white/red milma printed cap. The Jar should be packed in reusable 5 ply printed corrugated paper cartons with semi virgin material (230 gsm white duplex board as outer layer and balance four layer; 100 gsm, 18 BF normal paper with 100 gsm 14 BF plates-where ever required), for packing 20 Nos. of bottle. Milma printed aluminium foil, 60 mm dia, 0.003mm with good grade plastic coating on one side for sealing the mouth of Jar to prevent the leakage should also be provided.

**200 ml:** - Wide mouth Jar of 56 mm neck dia made of Pet (Food Grade) weighing not less than 20gm  $\pm$  1 gm with 5gm  $\pm$  0.5 gm PP white/red milma printed cap. The Jar should be packed in reusable 3 ply corrugated paper cartons with semi virgin material for packing 25 Nos. of bottle or 5 ply printed corrugated paper cartons with semi virgin material for packing 50 Nos. of bottles. Milma printed aluminium foil, 60 mm dia, 0.003 mm with good grade plastic coating on one side for sealing the mouth of Jar to prevent the leakage should also be provided. "Samrudhi" printed aluminium foil, 60 mm dia, 0.003 mm with good grade plastic coating on one side for sealing the mouth of Jar to prevent the leakage should be provided, in the case of Samrudhi Jars. The word; "Samrudhi" should be printed on the cap, of Samrudhi brand.

**100 ml:** - Wide mouth Jar of 42 mm neck dia made of Pet (Food Grade) weighing not less than 15gm ( Vol.135 ml.) with 4.5gm PP white/red milma printed cap. The Jar should be packed in reusable 3 ply corrugated paper cartons with semi virgin material for packing 50 Nos. of jars. Milma printed aluminium foil, 46 mm dia, 0.003 mm with good grade plastic coating on one side for sealing the mouth of Jar to prevent the leakage should also be provided.

**1000 ml:** – Wide mouth jar of 83 mm neck dia made of Pet (food grade )weighing not less than 50 gram $\pm$ -2 gram with 10 gm  $\pm$  0.5 gram PP white/red Milma printed Cap. The jar should be packed in reusable 5 ply printed corrugated paper cartons with semi virgin material (230 gsm white duplex board as outer layer and balance four layer; 100 gsm, 18 BF normal paper with 100 gsm 14 BF plates-whereever required), for packing 12 nos of Jars. Milma printed aluminium foil, 85mm dia 0.003 mm with food grade plastic coating. on one side for sealing the mouth of the Jar to prevent leakage should also be provided.

**2000 ml:-**Wide mouth jar of 100 mm dia made of Pet (Food Grade) weighing less than 66 gm +/-2 gram with 24 gm +/-1 gram PP white/red Milma Cap.

The Jar should be packed in reusable 5ply printed corrugated paper cartons with semi virgin material (230 gsm white duplex board as outer layer and balance four layer;100 gsm,18 BF normal paper with 100 gsm 14 BF plates-where ever required), for packing 6 nos. of jars.Aluminium foil 102+/-0.5mm diameter with food grade plastic coating on one side for sealing the mouth of the Jar,to prevent leakage should also be provided.

3. Samples : Samples should be furnished in a sealed cover alongwith the Tender. Tenders without samples will be summarily rejected. The Federation is not liable to pay any cost for samples.
4. Price : The Price quoted should be inclusive of cost of Cap, Aluminium oil and cartons for FOR Trivandrum, Quilon,Alleppey,Pathanamthitta,Ernakulam,Palghat, Cannanore, Kasaragode.
5. Validity : Kozhikode and inclusive of all Statutory levies. The offer should be valid for a period of three months from the date of opening of Tender. On acceptance of the offer, it should be firm for the entire supply which will be distributed throughout the period from 01/04/2010 to 31/03/2011..
6. Payment : Payment will be made by the respective Consignees on receipt of the articles in good condition and according to the specification. 'C' form will be provided by the consignee wherever necessary.
7. Superscription : KCMMF: PUR:PET JAR
8. Last date of receipt of Tender. : 14.01.2010 at 12 Noon.
9. Date and time of Opening of Tender : 14.01.2010 at 2.30 P.M
10. E.M.D : The tender forms duly filled up should be accompanied by an E.M.D of Rs. 1,00,000/- (Rupees One Lakh only)

**For Products Dairy, Calicut;** Caps to be supplied separately in plastic woven bags. The jars should be supplied in closed HDPE bags, to avoid dust/insects etc entering the jars. Heat sealable aluminium foil is not needed for Products Dairy, Calicut. Multi colour 5 Ply Cartons with **white outer** layer. (for 2ltr, 1 ltr & 500 ml). Multi colour 3 Ply Cartons with **white outer** layer. (for 200 ml, & 100 ml) should be supplied separately for Products Dairy,Calicut.

Trivandrum,  
08.12.2009.

MANAGING DIRECTOR

**KERALA COOPERATIVE MILKS MARKETING FEDERATION LTD**  
**'MILMA BHAVAN', PATTOM P.O., TRIVANDRUM-4**

NO.KCMMF:PUR:T:DC:2010-2011

REF:ALU-CANS

**ALUMINIUM ALLOY MILK CANS**

1. Quantity required : **800 Nos.**
2. Specification : Capacity : 40 Litres  
 Approximate Dimension  
 Normal Capacity : 40 Litres + 2%  
 Total height with lid: 595 mm  
 Maximum dia at base: 352 mm  
 Maximum dia at neck : 200 + 0.5 mm  
 Maximum hardness : 85.0 B.H.  
 Minimum anodising film thickness: 12 microns  
 Weight (Minium) : 6.5 Kgs.
3. ISI Code: : The aluminium alloy milk can should be manufactured and tested in accordance to IS:1825 -,1983 with amendments till date.
4. Body: Single piece steam-lined construction formed by deep drawing/spinning and subsequent spinning. Weld joints should be completely eliminated.
5. Handle : Made of extruded aluminium alloy bar, designed to give good drip of the can - 2nos.
6. Bottom Band : These shall be made from extruded section of aluminium alloy, rolled and brazed or welded, to ring shape.The bottom band shall be shrunk fit with proper locking arrangement on the body. This shall be followed by brazing or welding of sides flushed with bottom permitting draining or water and detergent from bottom of the reverse can.
7. Lid : The lid should also be of the same aluminium alloy and with conical skirts provided with air equalising holes. The lid to have mushroom shape to drain off any water outside. The lid should be provided with two nos. of punched holes near periphery of lid for sealing the can. Two pieces lid should be firstly spot welded at four points near periphery and at the centre followed by welding/brazing all around.

8. Material Can body and can lid shall be made from sheets or aluminium alloy conforming to IS designation 64430 (H 30) of IS:737 -1974 and handles and bottom band of IS:733-1975.
9. Heat Treatment and Anodising: The can and can lid shall be solution heat treated and age hardened for maximum strength and durability. The can and can lid should also be anodised from inside and outside to protect them from corrosion.
10. Finish All brazing or welding shall be free from porosity, blowholes, lumps, and should sound in nature. All welded or brazed joints shall be finished smooth to provide a sanitary finish to all the inner and outer surface.
11. Marking Each can shall be marked legibly and permanently with at least following particulars:  
 1. Manufacturer's name or initial or trademark if any  
 2. The rated capacity of the can in Litres.  
 3. Batch or code number.
12. Sample : Sample should be furnished along with the tender. The tenders without sample will be summarily rejected. The Federation is not liable to pay any cost for samples.
13. Price : The price quoted should be inclusive of all Statutory Levies and F.O.R Trivandrum, Quilon, Alleppey, Ernakulam, Trichur, Palghat, Kottayam, Cannanore and Kozhikode Dairies.
14. Validity : The offer should be valid for a period of three months from the date of opening of Tender. On acceptance of the offer, it should be firm for the entire supply which will be distributed through out the period from 01/04/2010 to 31/03/2011.
15. Payment : Payment will be made by the respective Consignees, on satisfactory receipt of the articles in good condition and according to the specifications. 'C' form will be provided by the Consignees wherever necessary.
16. Superscription : KCMMF:PUR:ALU-CANS
17. Last date of receipt of Tender : 14.01.2010 at 12 Noon.
18. Date and time of opening of the Tender : 14.01.2010 at 2.30 PM.
10. E.M.D : The tender forms duly filled up should be accompanied by and E.M.D of Rs.15,000/- (Rupees Fifteen thousand only)

Trivandrum

MANAGING DIRECTOR

08.12.2009

**KERALA COOPERATIVE MILKS MARKETING FEDERATION LTD**  
**'MILMA BHAVAN', PATTOM P.O., TRIVANDRUM-4**

NO.KCMMF:PUR:T:DC:2010-2011

REF:SS-CANS

**STAINLESS STEEL CAN**

1. **Quantity required:** 425 Nos.
2. **Specification:** Capacity - 40 Litres
3. **Approximate Dimension**
  - a. Normal Capacity : 40 Litres + 2%
  - b. Total height, mm :  $591 \pm 4$
  - c. External dia at base, mm:  $346 \pm 3$
  - d. Internal dia of body, mm:  $340 \pm 3$
  - e. Internal dia at neck, mm:  $200 \pm 0.5$
  - f. Minimum hardness (Brinell hardness): 140 HB
  - g. Minimum weight, Kg: 8.0
  - h. The above dimensions are general in line with IS 1825-1983 for aluminium alloy milk can. The dimensions of SS milk Cans should be close to the above as far as net capacity is concerned and the manufacturer should mention the actual dimension of their Cans.
4. **BIS Code:** Presently there is no code available for SS milk Cans. BIS is in the process of formulating new codes for SS Cans. However for dimensions and manufacturing, IS 1825-1983 for aluminium alloy milk Cans may be referred.
5. **Material of construction** The Can body, lid, handle and bottom ring shall be made from stainless steel sheet/flat/rod conforming to AISI 304. The Can body and lid shall be fabricated from a sheet blank having minimum thickness of 1.2 mm. Bottom ring flat shall have minimum thickness of 2.0 mm and the handle ring with 10 mm diameter rod.
6. **Fabrication:**
  - a. **Body:** Complete body shall be fabricated in two/three piece. The bottom plate portion shall be deep drawn. Top taper neck shall be deep drawn and spinned. Shell portion shall be rolled and welded to taper neck & bottom portions circumferentially in addition to a longitudinal weld joint in the shell. All weld joints shall be with argon arc welding (TIG). Top edge of the neck shall be folded.
  - b. **Handle:** Shall be made of SS, AISI 304, designed to give good grip of the Can welded on the taper neck with pad plates 2nos- pads adequately thick to avoid any protrusions inside the Can.
  - c. **Bottom ring:** The bottom ring shall be secured to the body of the Can firmly so that even after repeated and years of usage it should not come out or get loosened. These shall be made from SS, AISI 304, 2mm thick sheet formed, rolled and welded. The bottom ring shall be shrink fitted with proper locking arrangement on the body. This could also be press fitted on the can body followed by full welding on all sides i.e., upper edge with shell and ring, lower edge with bottom flushed properly. The bottom ring shall permit draining of water and detergent from bottom of the reversed can and there shall not be any cavity on the ring, which could lead to unhygienic conditions.
  - d. **Lid:** The lid shall be of SS, AISI 304. The conical skirt shall be provided with 3 nos, air equalising holes. The lid shall have mushroom shape to drain off any water outside. The lid shall be provided with two nos. punched holes near periphery of lid

for sealing the Can. The two-piece lid should be firstly spot welded at four points near the periphery and at the centre followed by welding all around. The shape of the lid shall be generally as per IS 1825 – 1983 for Aluminium alloy milk Can.

7. **Welding** For fabrication of the Can only argon arc welding process shall be used. Being a thin sheet material parent material fusion welding technique may be applied and if required, AWS ER 308 L filler wire may be used for welding of ring, handle etc. all welding shall be done by argon purging (TIG)
8. **Finish** All weld joints shall be free from porosity, pinholes, undercut, lumps, cavities etc and shall be sound in nature. All welded joints shall be finished smooth to minimum 150 grit to provide a sanitary finish to all the inner and outer surface of the weld joint. The can surface particularly at the taper neck portion should be wrinkle free. There should not be any sharp corner. All such points shall have minimum 25 mm radius.
9. **Heat Treatment and Passivation:** The Can and Can lid shall be heat treated to relieve the stress developed during deep drawing and spinning. Thereafter complete surface shall be passivated with standard passivation solution to enhance corrosion resistance.
10. **Marking:** Each Can shall be marked legibly and permanently with at least following particulars:
  - a. Manufacturer's name or initial or trademark if any.
  - b. The rated capacity of the Can in Litres.
  - c. Batch or code number and year of manufacture
  - d. Buyer's logo or identification mark
  - e. Material of Construction: AISI 304 SS
11. **Sample:** Sample should be furnished along with the tender. The tenders without sample will be summarily rejected. The Federation is not liable to pay any cost for samples.
12. **Price:** The price quoted should be inclusive of all statutory Levies and F.O.R Trivandrum, Quilon, Alleppey, Ernakulam, Trichur, Palghat, Kottayam, Cannanore and Kozhikode Dairies.
13. **Validity:** The offer should be valid for a period of three months from the date of opening of Tender. On acceptance of the offer, it should be firm for the entire supply which will be distributed through out the period from 01/04/2010 to 31/03/2011.
14. **Payment:** Payment will be made by the respective Consignees, on satisfactory receipt of the articles in good condition and according to the specifications. 'C' form will be provided by the Consignees wherever necessary.
15. **Superscription:** KCMMF: PUR: SS-CANS
16. **Last date of receipt of Tender:** 14.01.2010 at 12 Noon.
17. **Date and time of opening of the Tender:** 14.01.2010 at 2.30 P.M.
18. **E.M.D:** The tender forms duly filled up should be accompanied by an E.M.D of Rs.10,000/- (Rupees Tenthousand only) drawn in favour of Managing Director, KCMMF Ltd., payable at Trivandrum.

MANAGING DIRECTOR

Trivandrum,  
08.12.2009

**KERALA COOPERATIVE MILK MARKETING FEDERATION LIMITED**  
**"MILMA BHAVAN, PATTOM P.O., TRIVANDRUM-4**

**TENDER SCHEDULE**

NO.KCMMF:PUR:T:DC:2010-2011

REF:HDPE JAR

**WIDE MOUTH H.D.P.E 50ml & 100 ml Ghee Jar (MILMA & Samrudhi )**

1. Item specification:

**a) H.D.P.E 50ml Ghee Jar (MILMA)**

Jar of H.D.P.E/Co-Polymer (Food Grade) weighing not less than 7gm± 1 gm including the weight of PP/HDPE cap. The jar shall be with Multi colour screen printing with food grade ink as per requirement (three colour/four colour). The Jar shall be supplied in loose in HDPE bags/should be packed in reusable 3 ply corrugated paper cartons of suitable size with semi virgin material with printing as per requirement for packing 100/75 Nos. of 50ml jars in each carton according to the requirement of our Dairies. 44 mm dia, 0.003mm aluminium foil with food grade plastic coating on one side for sealing the mouth of Jar to prevent the leakage should also be provided. The foil shall be Agmark replica printed with serial No./ without printing according to the requirement at various units.

**b) H.D.P.E 100ml Ghee Jar (MILMA)**

Jar of H.D.P.E/Co-Polymer (Food Grade) weighing not less than 14gm± 1 gm including the weight of PP/HDPE cap. The jar shall be with Multi colour screen printing with food grade ink as per requirement (three colour/four colour). The Jar shall be supplied in loose in HDPE bags/should be packed in reusable 3 ply corrugated paper cartons of suitable size with semi virgin material with printing as per requirement for packing 50 Nos. of jars. 62 mm dia, 0.003mm aluminium foil with food grade plastic coating on one side for sealing the mouth of Jar to prevent the leakage should also be provided. The foil shall be Agmark replica printed with serial No./ without printing according to the requirement at various units.

**(Food Grade Certificate on Raw material/Ink used shall be produced whenever demanded by our Dairies)**

If the Jars are supplied in loose HDPE bags, then it should be ensured that the HDPE bags are closed tightly so as to ensure that the jars are **Dust Free** when it is delivered to the consignee Dairies.

2. Samples : Samples should be furnished in a sealed cover alongwith the Tender. Tenders without samples will be summarily rejected. The Federation is not liable to pay any cost for

samples.

3. Price : The Price quoted should be inclusive of cost of Cap, Aluminium foil and cartons for FOR Trivandrum, Quilon, Alleppey, Ernakulam, Palghat, Cannanore, Trichur, Kottayam and Kozhikode, Kasaragode and inclusive of all Statutory levies.
4. Validity : The offer should be valid for a period of three months from the date of opening of Tender. On acceptance of the offer, it should be firm for the entire supply which will be distributed throughout the period from 01/04/2010 to 31/03/2011..
5. Payment : Payment will be made by the respective Consignees on receipt of the articles in good condition and according to the specification. 'C' form will be provided by the consignee wherever necessary.
6. Superscription : KCMMF: PUR:PETJAR
7. Last date of receipt of Tender. : 15.01.2010 at 12 Noon.
8. Date and time of Opening of Tender : 15.01.2010 at 2.30 P.M
9. E.M.D : The tender forms duly filled up should be accompanied by an E.M.D of Rs. 50,000/- (Rupees Fifty thousand only)

In the case of "Samrudhi" brand, different art work (of Samrudhi) has to be used for printing on the Jar.

Trivandrum,  
08.12.2009.

MANAGING DIRECTOR



- it should be firm for the entire supply which will be distributed throughout the period from 01/04/2010 to 31/03/2011.
- 5.Payment : 80% payment will be made by the respective consignees on receipt of the articles in good condition. Balance payment will be released after analysis according to the specification. C form will be provided by the consignee wherever necessary.
- 6.Superscription : KCMMF:PUR:DC:GHEETIN:1 ltr,2 ltr,5 ltr & 15 kg
- 7.Last date of receipt of tender : 15.01.2010 at 12 Noon
- 8.Date and time of opening of tender: 15.01.2010 at 2.30 PM
- 9.E.M.D : The tender forms duly filled up should be accompanied by an EMD of Rs.30,000/- (Rupees Thirty thousand only) drawn in favour of Managing Director, KCMMF Ltd., payable at Trivandrum.

Material should be rust proof. **Handle should be rust proof and galvanized** for 1 ltr, 2ltr & 5 ltr tins. Tins should be embedded with **milma** emblem. Rates quoted should be, for tins with 5 ply corrugated Cartons (in the case of 5 ltr, 2 ltr & 1 ltr) Rates of tins (in the case of 5 ltr, 2 ltr & 1 ltr) for 42 mm flex spout closure type & Rates of tins with aluminium foil seal on one side and seamable opening and seam lid on the other side, to be quoted separately.

**For 15 Kg Tins ( Flex spout type)**

- a) Specification : 15 Kg Capacity Ghee tins as per ISI Standards.  
 b) Material : Tinline  
 c) Thickness : 0.28 mm . Weight of tin – 950 ± 25 gm. Tin coating – 5,6 GSM Interior shall be of food grade epi-phenolic and chemical resistance lacquer stoved at 200<sup>o</sup> C

MANAGING DIRECTOR

Trivandrum,  
08.12.2009.

**KERALA COOPERATIVE MILK MARKETING FEDERATION LIMITED**  
**"MILMA BHAVAN, PATTOM P.O., TRIVANDRUM-4**

**TENDER SCHEDULE**

NO.KCMMF:PUR:T:DC:2010-2011

REF:G.BTL:CAPS

**BOTTLE CAPS SUITABLE FOR WIDE MOUTH GLASS BOTTLES OF 500 ml. & 200 ml. CAPACITY.**

1. Quantity required **54 Lakhs.**
2. Specification 53 mm Polypropylene (Food Grade) bottle caps suitable for Ghee Bottles having not less than 5.4 gm weight each & Milky White in colour.
3. Samples Samples should be furnished in a sealed cover along with the Tender. Tenders without samples will be summarily rejected. The Federation is not liable to pay any cost for samples.
4. Price The Price quoted should be for FOR Trivandrum, Kollam, Alappuzha, Pathanamthitta Ernakulam, Palghat, Cannanore, Kasaragode, Trichur, Kottayam and Kozhikode and inclusive of all Statutory levies.
5. Validity The offer should be valid for a period of three months from the date of opening of Tender. On acceptance of the offer, it should be firm for the entire supply which will be distributed throughout the period from 01/04/2010 to 31/03/2011.
6. Payment Payment will be made by the respective Consignees on receipt of the articles in good condition and according to the specification. 'C' form will be provided by the consignee wherever necessary.
7. Superscription KCMMF: PUR:GB-CPS
8. Last date of receipt of Tender 15.01.2010 at 12 Noon
9. Date and time of Opening of Tender 15.01.2010 at 2.30 PM
10. E.M.D The tender forms duly filled up should be accompanied by an E.M.D of Rs. 25000/- Rupees twenty five thousand only) drawn in favour of Managing Director, KCMMF Ltd., payable at Trivandrum.

MANAGING DIRECTOR

Trivandrum  
Date:08.12.2009

**KERALA COOPERATIVE MILK MARKETING FEDERATION LIMITED**  
**"MILMA BHAVAN, PATTOM P.O., TRIVANDRUM-4**

**TENDER SCHEDULE FOR GHEE BOTTLE LABEL**

NO.KCMMF:PUR:T:DC:2010-2011

REF: LABELS

1. Specification
  - a. Paper - 80 gm cast coated.
  - b. Printing - One side 4 colour and Gold printing.
  - c. Post Press - Cut to size only.
  - d. Size
    - i. 1 Lit. pet - 34.6x7.9 cm
    - ii. 500 ml pet - 28.8x5.1 cm
    - iii. 200 ml pet - 20.3x5.0 cm
    - iv. 500 ml bottle - 26.1x8.5 cm
    - v. 200 ml bottle - 22.1x5.7 cm
    - vi. 200 ml Flavoured Milk bottle – 18x6.5 cm (90 gsm, laminated type)
2. Samples Samples should be furnished in a sealed cover along with the Tender. Tenders without samples will be summarily rejected. The Federation is not liable to pay any cost for samples.
3. Price The Price quoted should be for FOR Trivandrum, Kollam, Alappuzha, Pathanamthitta, Ernakulam, Palghat, Cannanore, Kasaragode, Trichur, Kottayam and Kozhikode dairies and inclusive of all Statutory levies.
4. Validity The offer should be valid for a period of three months from the date of opening of Tender. On acceptance of the offer, it should be firm for the entire supply which will be distributed throughout the period from 01/04/2010 to 31/03/2011.
5. Payment Payment will be made by the respective Consignees on receipt of the articles in good condition and according to the specification. 'C' form will be provided by the consignee wherever necessary.
6. Superscription KCMMF: PUR: LABEL
7. Last date of receipt of Tender 15.01.2010 at 12 Noon
8. Date and time of Opening of Tender 15.01.2010 at 2.30 PM
9. E.M.D The tender forms duly filled up should be accompanied by an E.M.D of Rs. 15000/- (Rupees fifteen thousand only), drawn in favour of Managing Director, KCMMF Ltd., payable at Trivandrum.

MANAGING DIRECTOR.

Trivandrum,  
Date: 08.12.2009

**KERALA COOPERATIVE MILK MARKETING FEDERATION LIMITED**  
**"MILMA BHAVAN", PATTOM P.O., TRIVANDRUM-4.**

**TENDER SCHEDULE**

NO.KCMMF:PUR:T:DC:2010-2011

REF:CR-CRK

**CROWN CORK FOR JUICE BOTTLES (200 ML)**

1. Quantity required : **10 Lakhs**
2. Specification : Crown corks suitable for food applications with food grade PVC liner dry blend and organosol rust proof lacquer.
3. Sample : Sample should be furnished alongwith the tender. The tenders without sample will be summarily rejected. The Federation is not liable to pay any cost for samples.
4. Price : The price quoted should be inclusive of all Statutory Levies and F.O.R Ernakulam, Alleppey & Calicut Dairies.
5. Validity : The offer should be valid for a period of three months from the date of opening of Tender. On acceptance of the offer, it should be firm for the entire supply which will be distributed through out the period from 01/04/2010 to 31/03/2011.
6. Payment : Payment will be made by the respective Consignees, on satisfactory receipt of the articles in good condition and according to the specifications. 'C' form will be provided by the Consignees wherever necessary.
7. Superscription : KCMMF:PUR:CR-CRK
8. Last date of receipt of Tender : 15.01.2010 at 12 Noon.
9. Date and time of opening of the Tender : 15.01.2010 at 2.30 PM.
10. E.M.D:-The tender forms duly filled up should be accompanied by and E.M.D of Rs.3,000/- (Rupees three thousand only) drawn in favour of Managing Director,KCMMF Ltd., payable at Trivandrum.

MANAGING DIRECTOR

Trivandrum,  
Date:08.12.2009.

**KERALA CO-OPERATIVE MILK MARKETING FEDERATION LTD**  
**'MILMA BHAVAN', PATTOM P.O., TRIVANDRUM - 4.**

**TENDER SCHEDULE**

REF:IC:CUPS

KCMMF:PUR:T:2010-2011

**PLASTIC ICE CREAM CUPS WITH LIDS (40 ml, 50ml. & 100 ml.)**

- |                                    |   |   |
|------------------------------------|---|---|
| 1. Specification                   | : | Ice Cream cups made out of plastic of food grade quality with three colour printing. The art work colour scheme and other details will be provided on finalization of the contract.   |
| 2. Samples                         | : | Samples of lids to be used should be furnished alongwith the sample cups. Tenders without samples will be summarily rejected. The Federation is not liable to pay any cost for samples.   |
| 3. Validity                        | : | The offer should be valid for a period of three months from the date of opening of Tenders. On acceptance of the offer, it should be firm for the entire supply which will be distributed through out the period from 01/04/2010 to 31/03/2011. |
| 4. Price                           | : | Price quoted should be for FOR Trivandrum, Ernakulam, Kozhikode, and inclusive of all Statutory levies.   |
| 5. Payment                         | : | Payment will be made by the respective Consignees on receipt of the articles in good conditions and according to the specification. 'C' form will be provided by the Consignees wherever necessary.   |
| 6. Superscription                  | : | KCMMF:PUR:IC-CUPS   |
| 7. Last date of receipt of Tender  | : | 15.01.2010 at 12 Noon.  |
| 8. Date and time of opening Tender | : | 15.01.2010 at 2.30 PM.  |
| 9. E.M.D                           | : | The Tender forms duly filled up should be accompanied by an E.M.D of Rs.5000/- (Rupees Five thousand only)  |

MANAGING DIRECTOR

Trivandrum,  
Date:08.12.2009.

**KERALA CO-OPERATIVE MILK MARKETING FEDERATION LTD**  
**'MILMA BHAVAN', PATTOM P.O., TRIVANDRUM - 4.**

**TENDER SCHEDULE**

REF:IC:JARS

KCMMF:PUR:T:2010-2011

**PLASTIC ICE CREAM JARS WITH LIDS (500 ml & 1000 ml. ) and 1000 ml Plastic CUP**

1. Specification : Ice Cream cups & lids made out of plastic of food grade quality with three colour printing. The artwork, colour scheme and other details will be provided on finalization of the contract.
2. Samples : Samples of lids to be used should be furnished along with the sample cups. Tenders without samples will be summarily rejected. The Federation is not liable to pay any cost for samples.
3. Validity : The offer should be valid for a period of three months from the date of opening of Tenders. On acceptance of the offer, it should be firm for the entire supply which will be distributed throughout the period from 01/04/2010 to 31/03/2011.
4. Price : Price quoted should be for FOR Trivandrum, Ernakulam, Kozhikode, and inclusive of all Statutory levies.
5. Payment : Payment will be made by the respective Consignees on receipt of the articles in good conditions and according to the specification. 'C' form will be provided by the Consignees wherever necessary.
6. Superscription : KCMMF:PUR:IC-JARS
7. Last date of receipt of Tender : 15.01.2010 at 12 Noon.
8. Date and time of opening Tender : 15.01.2010 at 2.30 PM.
9. E.M.D : The Tender forms duly filled up should be accompanied by an E.M.D of Rs.10,000/- (Rupees Ten thousand only)

MANAGING DIRECTOR

Trivandrum,  
Date:08.12.2009.